

RATING	SPI FINISH										
	A-1	A-2	A-3	B-1	B-2	B-3	C-1	C-2	C-3	D-1	D-2
1=Good 2=Average 3=Not Recommended (may be acceptable)	#3 DIAMOND	#6 DIAMOND	#15 DIAMOND	600 PAPER	400 PAPER	320 PAPER	600 STONE	400 STONE	320 STONE	DRY GLASS #11	DRY BLAST #240 OXIDE
PLASTICS											
ABS	3	3	2	2	2	1	1	1	1	1	1
ACETAL	3	3	2	1	1	1	1	1	1	1	1
ACRYLIC	1	1	1	2	2	2	2	2	2	3	3
NYLON	3	3	2	2	1	1	1	1	1	1	1
POLY-CARBONATE	3	2*	1*	2	2	3	3	X	X	1*	X
POLYESTER	3	3	2	1	2	2	1	2	X	1	1
POLY-ETHYLENE	X	3	3	2	2	1	1	1	1	1	1
POLY-STYRENE	3	3	2	1	1	1	1	1	1	1	1
CRYSTAL POLY-STYRENE	2	1	1*	2	2	3	3	X	X	1*	X
POLY-PROPYLENE	X	3	3	2	2	1	1	1	1	1	1
POLY-URETHANE	X	X	X	X	3	3	2	2	2	1	1
PVC	X	X	X	X	3	3	2	2	2	1	1

* DIAMOND and GLASS by CRYSTAL MARK (Tech Mold Development)

X indicates a non-acceptable application.